

Front Seat

Base Part Number: Base Part Number: 63100

Removal

NOTE: Driver seat shown, passenger seat similar.

1. Position the seat to access the front seat bolts.
 - If a power seat cannot be positioned horizontally to access the front seat bolts, diagnose the inoperative horizontal seat track motor.
Refer to: [Front Seats](#) (501-10A Front Seats, Diagnosis and Testing).



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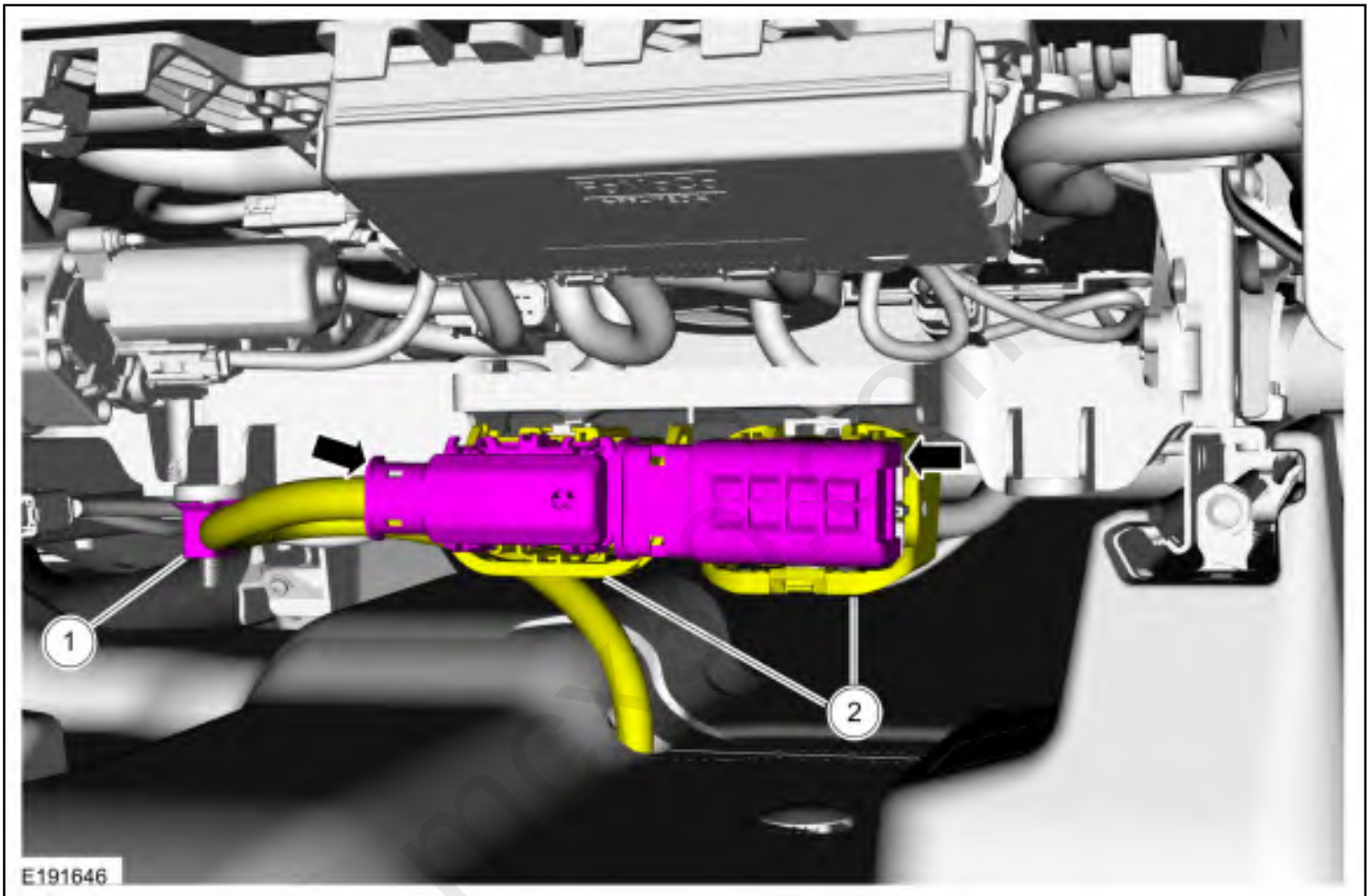


2. Depower the SRS.

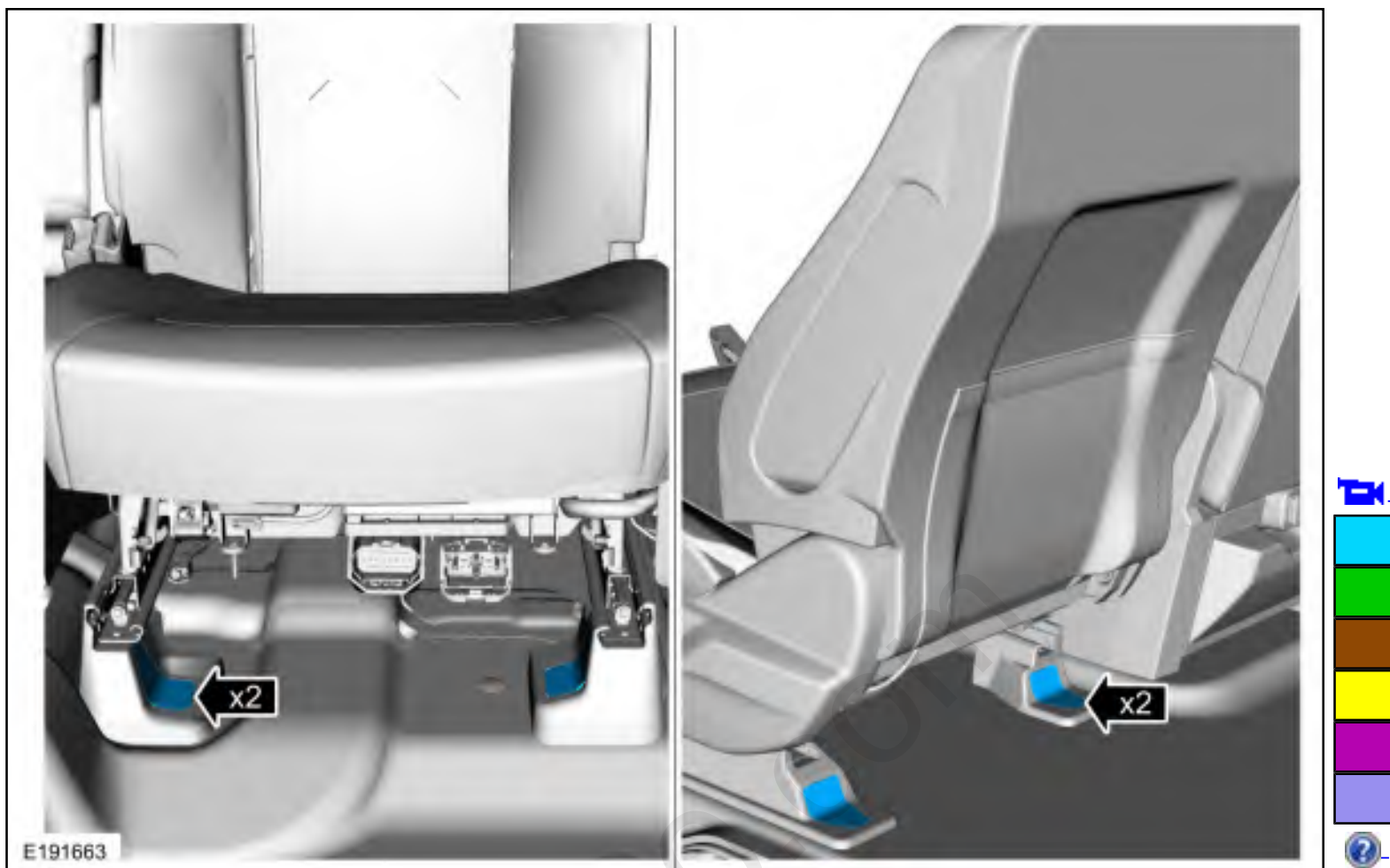
Refer to: [Supplemental Restraint System \(SRS\) Depowering](#) (501-20B Supplemental Restraint System, General Procedures).

3. Disconnect the seat harness electrical connector(s).

1. Detach the wire harness from the pin-type retainer.
2. Release the locking tab(s) and rotate the position assurance lever(s).

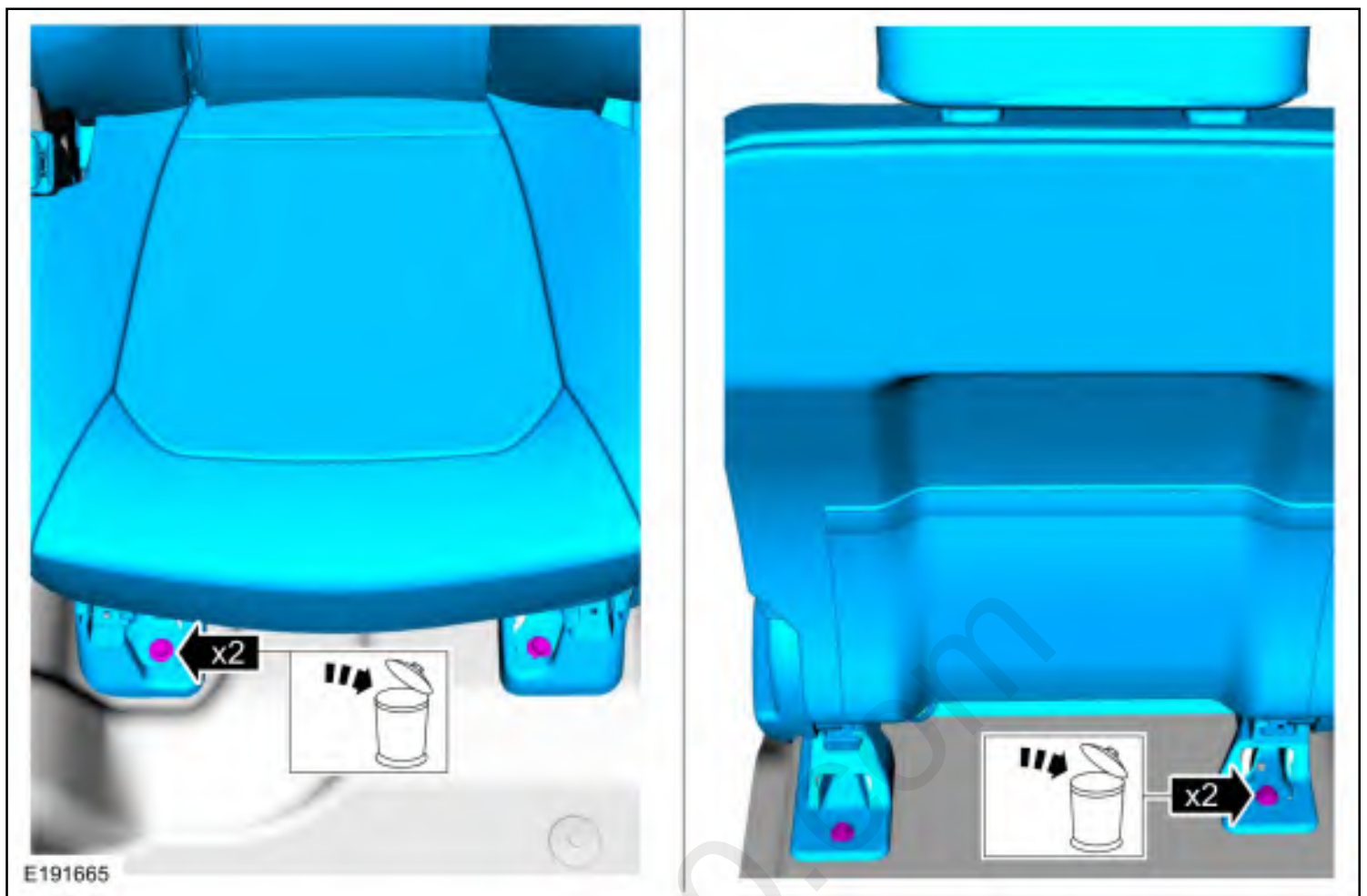


4. Remove the front seat shield bolt caps.



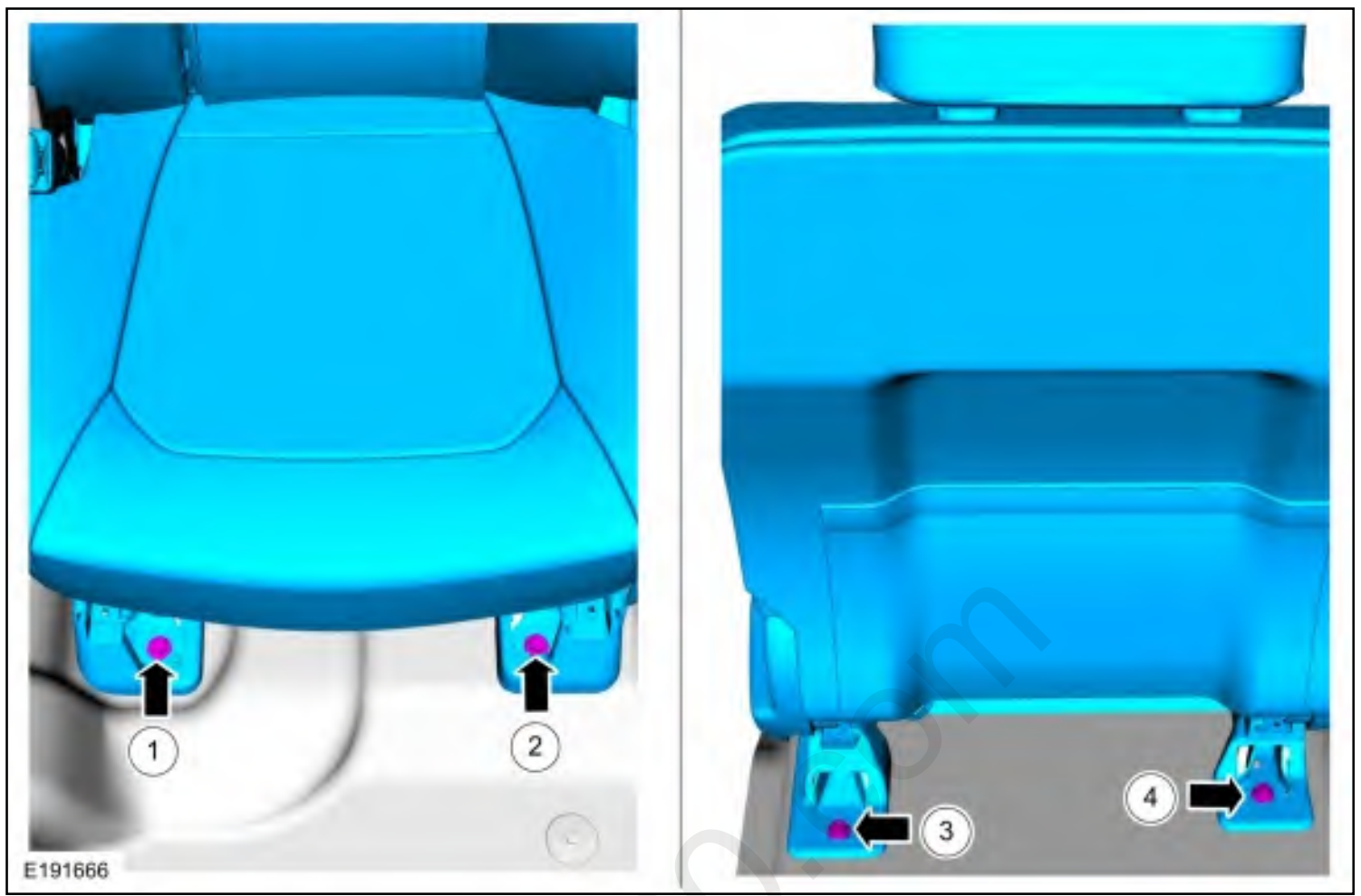
5. **NOTE:** *Follow the unique instructions or graphics for this step in the installation.*

Remove the bolts and the front seat.



Installation

1. To install, reverse the removal procedure.
2. Install the front seat bolts in the following sequence.
 1. Install the front inboard bolt.
Torque: 35 lb.ft (47 Nm)
 2. Install the front outboard bolt.
Torque: 35 lb.ft (47 Nm)
 3. Install the rear outboard bolt.
Torque: 35 lb.ft (47 Nm)
 4. Install the rear inboard bolt.
Torque: 35 lb.ft (47 Nm)



3. Repower the SRS.

Refer to: [Supplemental Restraint System \(SRS\) Repowering](#) (501-20B Supplemental Restraint System, General Procedures).